

## ELECTROCHEMICAL WATER SPLITTING FOR SUSTAINABLE PRODUCTION: MATERIALS AND MECHANISTIC INSIGHTS.

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### Abstract

Electrochemical water splitting is a promising and environmentally sustainable approach for large-scale hydrogen production, offering a clean alternative to fossil fuel-based energy systems. The overall efficiency of this process is primarily governed by the activity, stability, and cost of electrocatalytic materials involved in the hydrogen evolution reaction (HER) and oxygen evolution reaction (OER). This study focuses on recent advances in materials design and the underlying electrochemical mechanisms that control water-splitting performance. Various classes of electrocatalysts, including transition-metal-based materials, nanostructured systems, and hybrid composites, are evaluated with respect to their catalytic activity, overpotential requirements, charge-transfer kinetics, and long-term durability. Mechanistic insights into HER and OER pathways are discussed using electrochemical techniques such as cyclic voltammetry, Tafel analysis, and electrochemical impedance spectroscopy. The relationship between material structure, surface chemistry, and catalytic performance is critically analyzed to identify key factors responsible for enhanced reaction kinetics. The findings highlight strategic material engineering and mechanistic understanding as essential tools for improving electrochemical water-splitting efficiency, paving the way toward sustainable and scalable hydrogen production technologies.

### Keywords:

*Electrochemical water splitting; Hydrogen production; Electrocatalysis; Hydrogen evolution reaction (HER); Oxygen evolution reaction (OER); Sustainable energy; Energy materials; Electrochemical kinetics; Mechanistic insights.*

## Introduction

### 1.1 Background and Motivation

The global transition toward sustainable and low-carbon energy systems has intensified interest in hydrogen as a clean and versatile energy carrier. Hydrogen possesses a high gravimetric energy density and produces only water as a by-product upon combustion or electrochemical utilization, making it an attractive alternative to fossil fuels [1]. However, the environmental benefits of hydrogen depend strongly on the production method employed. Currently, most industrial hydrogen is produced through steam methane reforming, a process associated with significant carbon dioxide emissions. Therefore, developing environmentally benign hydrogen production routes is a critical scientific and technological challenge [2, 3].

Electrochemical water splitting has emerged as one of the most promising strategies for green hydrogen production, particularly when coupled with renewable electricity sources such as solar and wind energy [4]. This process involves the decomposition of water into hydrogen and oxygen through two half-reactions: the hydrogen evolution reaction (HER) at the cathode and the oxygen evolution reaction (OER) at the anode. Despite its conceptual simplicity, water splitting is kinetically sluggish and requires efficient electrocatalysts to reduce energy losses and improve overall efficiency [5].

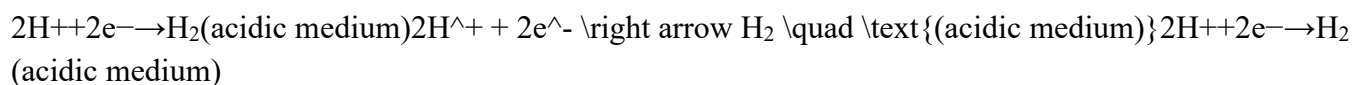
### 1.2 Electrochemical Water Splitting Reactions

The overall water splitting reaction can be expressed as:

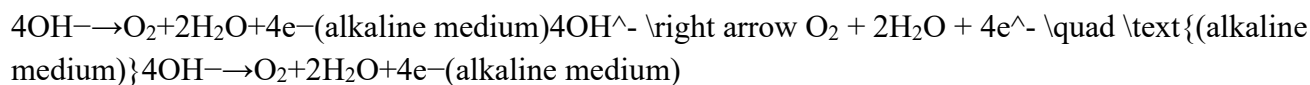


This reaction consists of two electrochemical half-reactions:

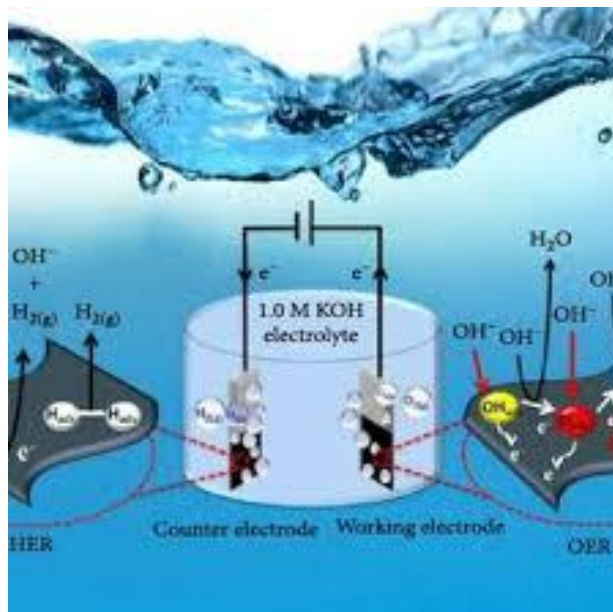
#### Hydrogen Evolution Reaction (HER):



#### Oxygen Evolution Reaction (OER):



The OER is particularly challenging due to its multi-electron transfer mechanism and high thermodynamic overpotential, making catalyst development essential [6].



**Figure 1.1** Hydrogen evolution reaction

### 1.3 Role of Electrocatalytic Materials

Efficient water splitting relies on electrocatalysts that exhibit:

- Low overpotential
- Fast charge-transfer kinetics
- High electrical conductivity
- Chemical and mechanical stability
- Cost-effectiveness

Precious metals such as platinum (Pt) and iridium oxide ( $\text{IrO}_2$ ) are highly active but suffer from scarcity and high cost. Consequently, research has shifted toward earth-abundant transition-metal-based catalysts, nanostructured materials, and hybrid composites [7].

### 1.4 Objectives of the Study

This study aims to:

1. Review and analyze advanced electrocatalytic materials for HER and OER.
2. Investigate mechanistic pathways governing electrochemical water splitting.
3. Correlate material structure and surface chemistry with catalytic performance.
4. Evaluate electrochemical behavior using kinetic and impedance techniques.
5. Provide insights into future directions for scalable hydrogen production.

## 2. Literature Review

### 2.1 Global Energy Challenges and the Role of Hydrogen in Sustainable Energy Systems

The increasing global demand for energy, coupled with rapid industrialization and population growth, has led to excessive consumption of fossil fuels. This reliance has resulted in severe environmental consequences, including greenhouse gas emissions, climate change, and air pollution. To address these challenges, the scientific community has focused on renewable and sustainable energy carriers capable of reducing carbon emissions while meeting future energy demands.

Hydrogen has emerged as a key component of future energy systems due to its high energy density, clean combustion behavior, and compatibility with fuel cells and electrochemical technologies. Unlike conventional fuels, hydrogen combustion produces only water, making it environmentally benign [8, 9]. However, the sustainability of hydrogen depends largely on its production pathway. Electrochemical water splitting, particularly when powered by renewable electricity, represents a carbon-neutral method for large-scale hydrogen generation.

### 2.2 Fundamentals of Electrochemical Water Splitting

Electrochemical water splitting involves the decomposition of water into hydrogen and oxygen through two half-cell reactions: the hydrogen evolution reaction (HER) and the oxygen evolution reaction (OER). Although thermodynamically feasible at a minimum voltage of 1.23 V under standard conditions, practical water electrolysis requires higher voltages due to kinetic barriers and overpotentials. The efficiency of water splitting is governed by reaction kinetics, electrode materials, electrolyte composition, and operating conditions. Among these factors, the electrocatalyst plays a decisive role in lowering overpotential, enhancing charge transfer, and ensuring long-term stability [10].

### 2.3 Hydrogen Evolution Reaction (HER): Mechanisms and Kinetic Pathways

#### 2.3.1 HER Reaction Mechanisms in Acidic and Alkaline Media

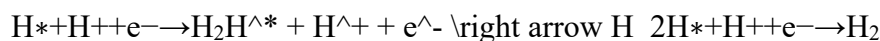
The hydrogen evolution reaction proceeds via different pathways depending on the electrolyte environment. In acidic media, protons are readily available, whereas in alkaline media, water dissociation becomes a rate-limiting step.

The HER generally involves three elementary steps:

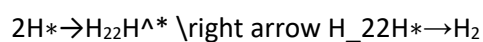
- **Volmer reaction (electrochemical adsorption):**



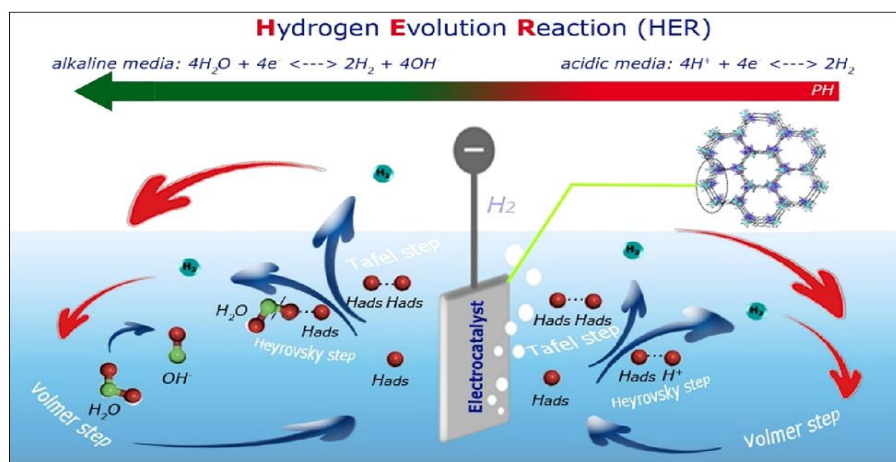
- **Heyrovsky reaction (electrochemical desorption):**



- **Tafel reaction (chemical recombination):**



The dominant pathway depends on catalyst surface properties, hydrogen adsorption energy, and electrolyte pH.



**Figure 2.1** Hydrogen evolution reaction.

### 2.3.2 Noble Metal–Based HER Catalysts

Platinum-based catalysts are considered the benchmark for HER due to their optimal hydrogen binding energy and exceptional activity. However, their scarcity and high cost severely limit large-scale application. As a result, extensive research efforts have focused on reducing noble metal loading or developing noble-metal-free alternatives.

### 2.3.3 Earth-Abundant Transition Metal Catalysts for HER

Transition metals such as nickel, cobalt, molybdenum, and iron have demonstrated promising HER activity, especially in alkaline environments. Compounds such as metal sulphides, phosphides, nitrides, and carbides exhibit favorable electronic structures that enhance hydrogen adsorption and desorption processes [12].

## 2.4 Oxygen Evolution Reaction (OER): Challenges and Reaction Pathways

### 2.4.1 Complexity and Kinetic Limitations of OER

The oxygen evolution reaction is widely regarded as the bottleneck of water splitting due to its complex four-electron transfer process and formation of multiple surface intermediates. The sluggish kinetics of OER result in high overpotential and energy losses.

The general OER mechanism involves adsorbed intermediates such as  $\text{OH}^*$ ,  $\text{O}^*$ , and  $\text{OOH}^*$ , whose formation and transformation are strongly influenced by catalyst surface chemistry.

### 2.4.2 Noble Metal Oxide Catalysts for OER

Iridium oxide ( $\text{IrO}_2$ ) and ruthenium oxide ( $\text{RuO}_2$ ) exhibit excellent OER activity, particularly in acidic electrolytes. Despite their superior performance, high cost and limited availability restrict their widespread use, motivating the search for alternative materials [13].

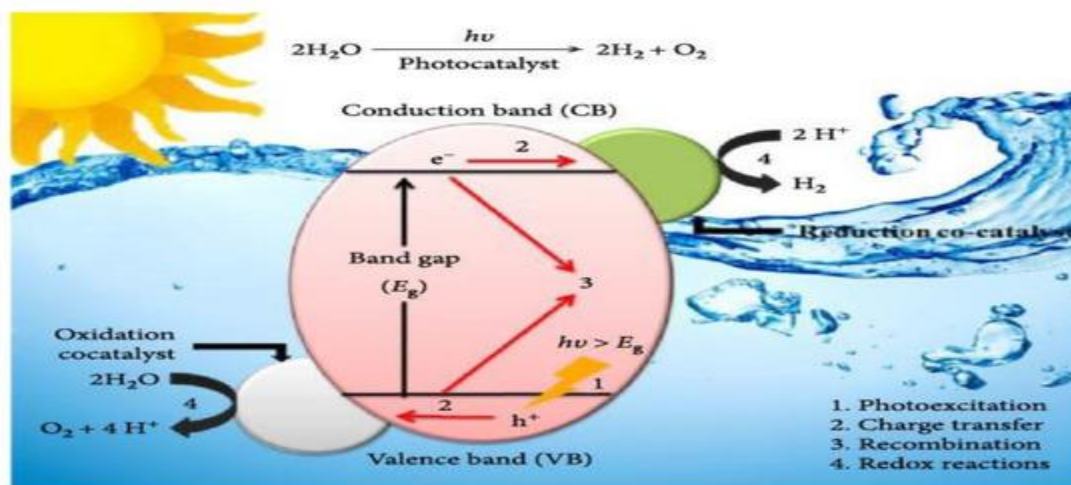


Figure 2.2 Photocatalyst process.

### 2.4.3 Transition Metal Oxides and Hydroxides for OER

Nickel-, cobalt-, and iron-based oxides and hydroxides have emerged as effective OER catalysts in alkaline media. NiFe layered double hydroxides (LDHs) are particularly notable due to synergistic interactions that enhance catalytic activity and stability.

## 2.5 Nanostructured Electrocatalysts for Enhanced Water Splitting

### 2.5.1 Role of Nano structuring in Electrocatalysis

Nano structuring significantly enhances electrocatalytic performance by increasing surface area, exposing more active sites, and shortening ion diffusion pathways. Nanostructures such as nanoparticles, nanowires, nanosheets, and porous frameworks improve mass transport and charge transfer.

### 2.5.2 Two-Dimensional and One-Dimensional Nanomaterials

Two-dimensional materials, including graphene derivatives, MXenes, and transition metal dichalcogenides, exhibit excellent conductivity and tenable electronic properties. One-dimensional nanowires and nanotubes offer continuous electron pathways, reducing resistance during electrochemical reactions [14].

## 2.6 Hybrid and Composite Electrocatalysts

### 2.6.1 Carbon-Based Hybrid Materials

Carbon materials such as graphene, carbon nanotubes, and biochar are widely used as catalyst supports due to their high conductivity and chemical stability. Hybridization with metal compounds enhances dispersion and prevents agglomeration [15].

### 2.6.2 Metal–Organic Framework (MOF)-Derived Catalysts

MOFs serve as versatile templates for producing porous metal oxides, carbides, and phosphides with high surface area. MOF-derived catalysts demonstrate superior catalytic activity and structural tunability.

## 2.7 Structure–Property Relationships in Electrocatalysts

The electrocatalytic activity of materials is strongly dependent on crystal structure, electronic configuration, surface defects, and active site density. Defect engineering, heteroatom doping, and interface modulation are widely used strategies to optimize catalytic performance.

## 2.8 Electrochemical Characterization Techniques for Mechanistic Understanding

### 2.8.1 Cyclic Voltammetry and Linear Sweep Voltammetry

Cyclic voltammetry (CV) provides insights into redox behavior and electrochemical stability, while linear sweep voltammetry (LSV) is commonly used to evaluate overpotential and catalytic activity.

### 2.8.2 Tafel Analysis and Reaction Kinetics

Tafel slopes provide valuable information regarding reaction mechanisms and rate-determining steps in HER and OER.

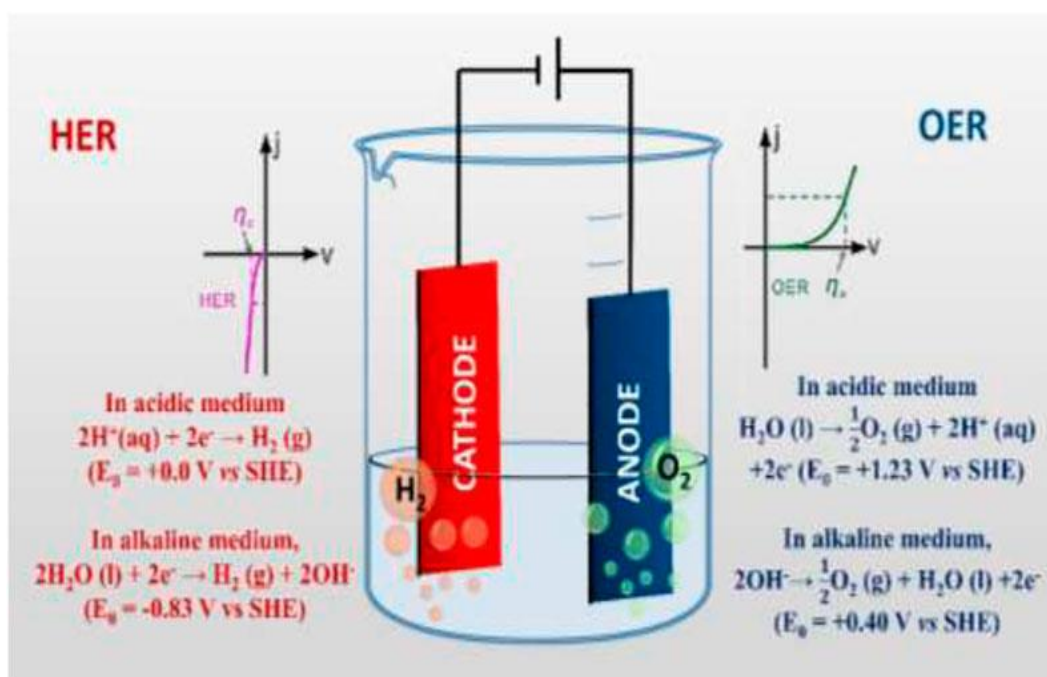


Figure 2.3 Reaction mechanism

### 2.8.3 Electrochemical Impedance Spectroscopy (EIS)

EIS is used to analyze charge-transfer resistance and electrode–electrolyte interface properties, offering insights into catalytic efficiency and electron transport.

## 2.9 Summary of Literature Gaps and Research Motivation

Despite significant progress, challenges remain in achieving low-cost, highly active, and durable electrocatalysts suitable for industrial-scale hydrogen production. Understanding the relationship between

material structure and electrochemical behavior remains a critical research focus. This study addresses these gaps by emphasizing material design, advanced characterization, and mechanistic insights.

### 3. Materials and Experimental Methods

#### 3.1 Research Design and Experimental Overview

This chapter describes the materials, synthesis procedures, characterization techniques, and electrochemical methods employed to investigate electrocatalysts for electrochemical water splitting. The experimental strategy was designed to systematically correlate catalyst composition, morphology, structural properties, and surface chemistry with electrochemical performance toward the hydrogen evolution reaction (HER) and oxygen evolution reaction (OER). Emphasis was placed on reproducibility, scalability, and relevance to sustainable hydrogen production.

#### 3.2 Materials and Chemicals

All chemicals used in this study were of analytical grade and used without further purification unless otherwise stated. Deionized water (resistivity  $\geq 18.2 \text{ M}\Omega\cdot\text{cm}$ ) was used throughout all experiments.

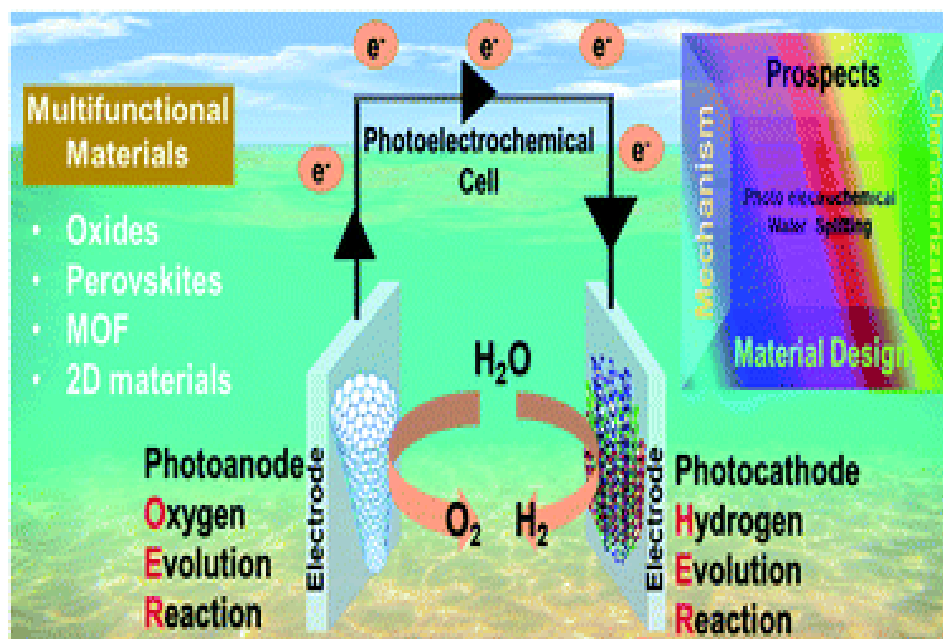


Figure 3.1 Materials required for synthesis

##### 3.2.1 Metal Precursors

The following metal salts were employed as catalyst precursors due to their high solubility and controlled decomposition behavior:

- Nickel nitrate hexahydrate ( $\text{Ni}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ )
- Cobalt nitrate hexahydrate ( $\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ )
- Iron nitrate nonahydrate ( $\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ )

These transition metals were selected based on their known catalytic activity for HER and OER, particularly in alkaline media.

### 3.2.2 Carbon and Supporting Materials

To enhance electrical conductivity and structural stability, carbon-based supports were used:

- Activated carbon powder
- Graphene oxide (GO) or reduced graphene oxide (rGO) (optional)

Carbon supports facilitate electron transport and prevent catalyst agglomeration during electrochemical operation.

### 3.2.3 Electrolytes

Electrochemical measurements were conducted using the following electrolytes:

- 1.0 M potassium hydroxide (KOH) for alkaline HER and OER
- 0.5 M sulfuric acid (H<sub>2</sub>SO<sub>4</sub>) for acidic HER (where applicable)

Electrolytes were freshly prepared prior to each experiment to ensure consistency.

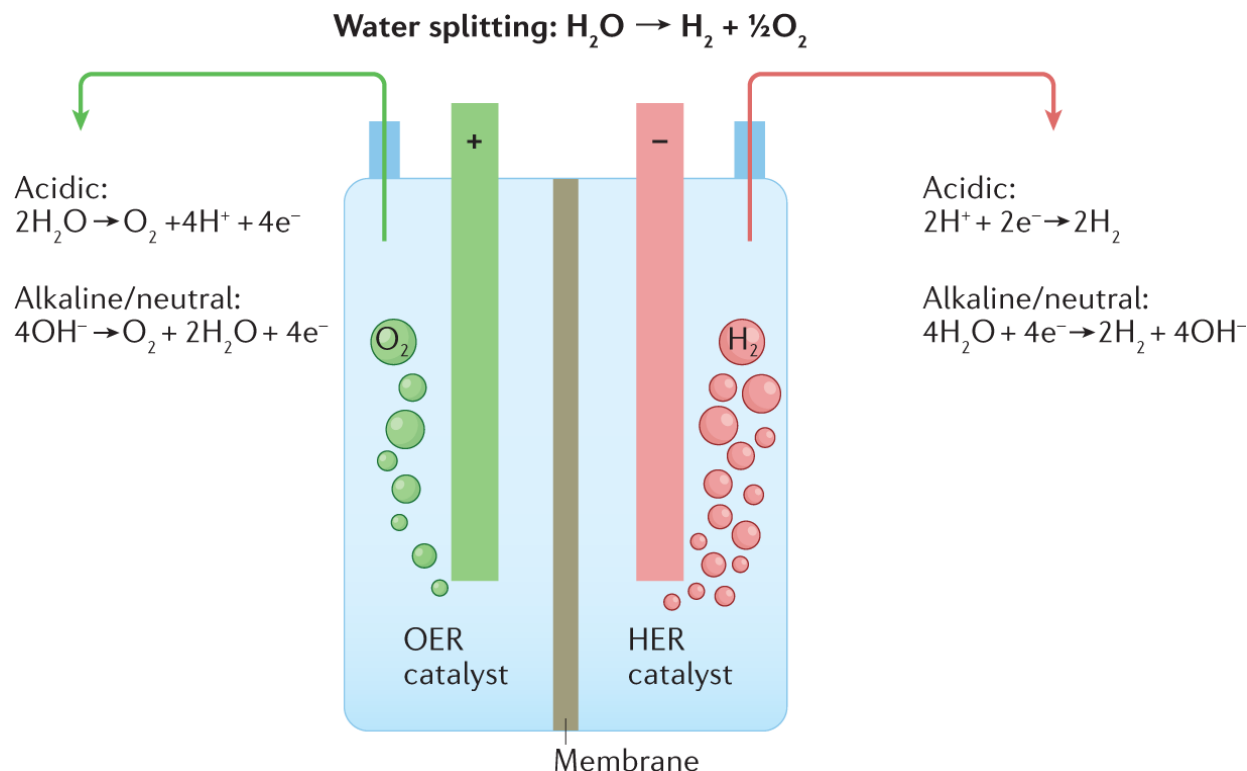
## 3.3 Synthesis of Electrocatalysts

### 3.3.1 Hydrothermal Synthesis Method

The electrocatalysts were synthesized using a hydrothermal technique due to its simplicity, scalability, and ability to control particle size and morphology.

In a typical synthesis procedure, stoichiometric amounts of nickel, cobalt, and iron nitrate salts were dissolved in deionized water under continuous magnetic stirring. The resulting homogeneous solution was transferred into a Teflon-lined stainless-steel autoclave [15, 16]. The autoclave was sealed and heated at 160–180 °C for 12–24 hours.

After cooling to room temperature naturally, the precipitated product was collected by centrifugation, thoroughly washed with deionized water and ethanol to remove residual ions, and dried at 80 °C overnight [17].



**Figure 3.2** Water splitting mechanism.

### 3.3.2 Thermal Treatment and Catalyst Activation

The dried precursor was subjected to calcination in a muffle furnace under controlled atmospheric conditions. Thermal treatment was performed at temperatures ranging from 300 to 500 °C for 2–4 hours. This step ensured phase formation, improved crystallinity, and removal of organic residues.

Calcination temperature was optimized to balance crystallinity and surface defect density, both of which influence electrocatalytic activity.

### 3.3.3 Preparation of Hybrid and Composite Catalysts

For composite catalysts, the synthesized metal oxide or hydroxide was mechanically mixed with carbon support in a specific weight ratio (typically 80:20). The mixture was ultrasonicated in ethanol for 1 hour to achieve uniform dispersion, followed by drying at 60 °C.

## 3.4 Electrode Fabrication

### 3.4.1 Catalyst Ink Preparation

Catalyst ink was prepared by dispersing 5 mg of synthesized catalyst in a mixture of ethanol, deionized water, and Nafion solution (5 wt%). The suspension was ultrasonicated for 30 minutes to obtain a stable ink.

### 3.4.2 Working Electrode Preparation

A glassy carbon electrode (GCE) with a diameter of 3 mm was used as the working electrode. Prior to catalyst deposition, the GCE surface was polished using alumina slurry, rinsed with deionized water, and dried under nitrogen.

A fixed volume of catalyst ink was drop-cast onto the GCE surface and dried at room temperature, forming a uniform catalyst layer.

### **3.5 Structural and Morphological Characterization**

#### **3.5.1 Scanning Electron Microscopy (SEM)**

SEM analysis was carried out to examine surface morphology, particle size distribution, and structural homogeneity of the synthesized catalysts. Samples were mounted on conductive carbon tape and sputter-coated with a thin gold layer prior to imaging.

SEM images provided insight into porosity, agglomeration, and nanostructure formation, all of which are critical for electrocatalytic activity.

#### **3.5.2 X-Ray Diffraction (XRD)**

XRD analysis was performed using Cu K $\alpha$  radiation ( $\lambda = 1.5406 \text{ \AA}$ ) to identify crystalline phases and structural properties. Diffraction patterns were recorded over a  $2\theta$  range of  $10^\circ$ – $80^\circ$ .

Crystallite size was estimated using the Scherrer equation, and phase purity was confirmed by comparison with standard JCPDS files.

#### **3.5.3 Fourier Transform Infrared Spectroscopy (FTIR)**

FTIR spectroscopy was used to identify surface functional groups and chemical bonding. Spectra were recorded in the range of  $400$ – $4000 \text{ cm}^{-1}$  using the KBr pellet method.

FTIR analysis provided information on metal–oxygen vibrations, hydroxyl groups, and surface adsorbed species relevant to HER and OER mechanisms.

#### **3.5.4 Thermogravimetric Analysis (TGA)**

TGA was conducted to assess thermal stability and compositional changes of the catalysts. Measurements were performed under nitrogen atmosphere at a heating rate of  $10 \text{ }^\circ\text{C}/\text{min}$  from room temperature to  $800 \text{ }^\circ\text{C}$ .

Weight loss stages were correlated with moisture evaporation, decomposition of residual organics, and phase transformations.

### **3.6 Electrochemical Measurement Setup**

#### **3.6.1 Electrochemical Cell Configuration**

Electrochemical experiments were performed using a standard three-electrode system connected to a potentiostat/galvanostat:

- Working electrode: Catalyst-coated GCE
- Counter electrode: Platinum wire
- Reference electrode: Ag/AgCl (converted to RHE)

All potentials were converted to the reversible hydrogen electrode (RHE) scale.

### **3.6.2 Cyclic Voltammetry (CV)**

CV measurements were conducted at various scan rates (5–100 mV/s) to evaluate redox behavior, electrochemical surface area, and stability of the catalysts.

### **3.6.3 Linear Sweep Voltammetry (LSV)**

LSV was employed to determine overpotential values for HER and OER at defined current densities (10 mA/cm<sup>2</sup>). Polarization curves were recorded at a scan rate of 5 mV/s.

### **3.6.4 Tafel Analysis**

Tafel plots were derived from LSV data to analyze reaction kinetics. Tafel slopes were calculated to identify rate-determining steps and catalytic efficiency.

### **3.6.5 Electrochemical Impedance Spectroscopy (EIS)**

EIS measurements were conducted in the frequency range of 100 kHz to 0.1 Hz with an AC amplitude of 5 mV. Nyquist plots were analyzed to determine charge-transfer resistance and interfacial properties.

## **3.7 Reproducibility and Data Analysis**

All electrochemical measurements were repeated at least three times to ensure reproducibility. Data analysis was performed using standard electrochemical software, and average values were reported with appropriate error margins.

## **3.8 Safety and Environmental Considerations**

All experimental procedures were conducted in compliance with laboratory safety protocols. Chemical waste was properly disposed of according to institutional and environmental regulations, supporting the sustainability goals of the study.

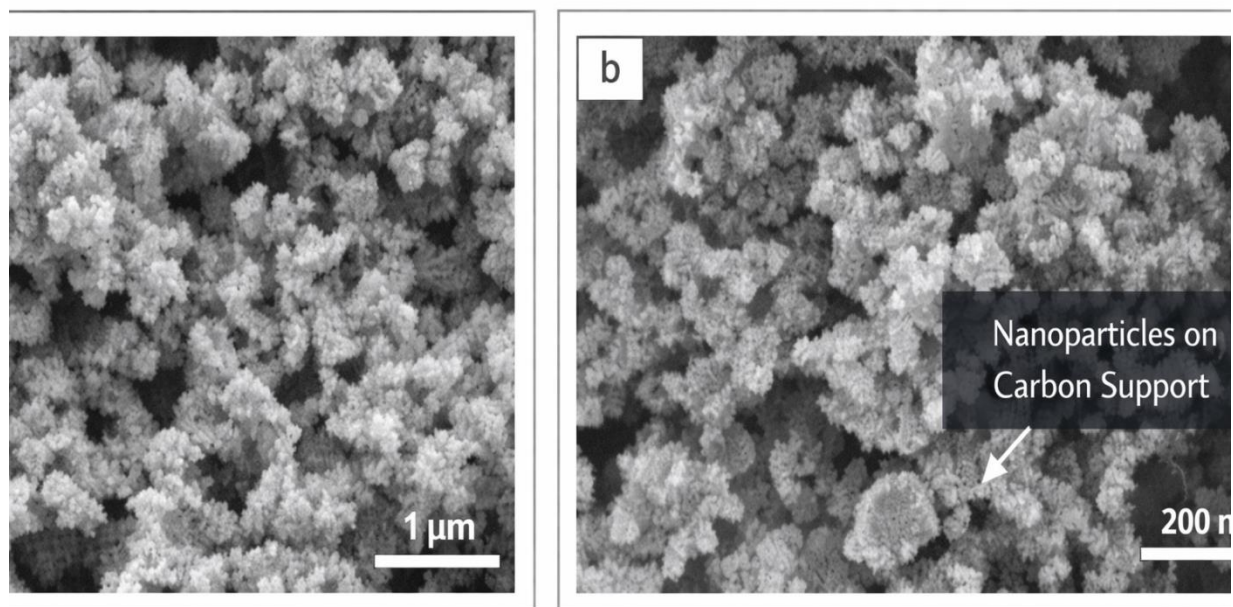
# **4. Results and Discussion**

## **4.1 Morphological Analysis by Scanning Electron Microscopy (SEM)**

Scanning Electron Microscopy (SEM) was employed to investigate the surface morphology, particle size, and structural architecture of the synthesized electrocatalysts. SEM images reveal that the catalyst exhibits a highly porous and interconnected nanostructure, which is advantageous for electrochemical water splitting applications.

The observed morphology consists of uniformly distributed nanoparticles anchored on a conductive carbon matrix. This structural arrangement provides a large electrochemically active surface area and promotes efficient electrolyte penetration. The porous architecture facilitates rapid mass transport of reactants and gaseous products, thereby minimizing diffusion limitations during HER and OER processes [18].

Furthermore, the absence of significant particle agglomeration indicates successful synthesis and strong interaction between metal-based active sites and the carbon support. Such uniform dispersion is critical for maintaining long-term catalytic stability under continuous electrochemical operation [19].



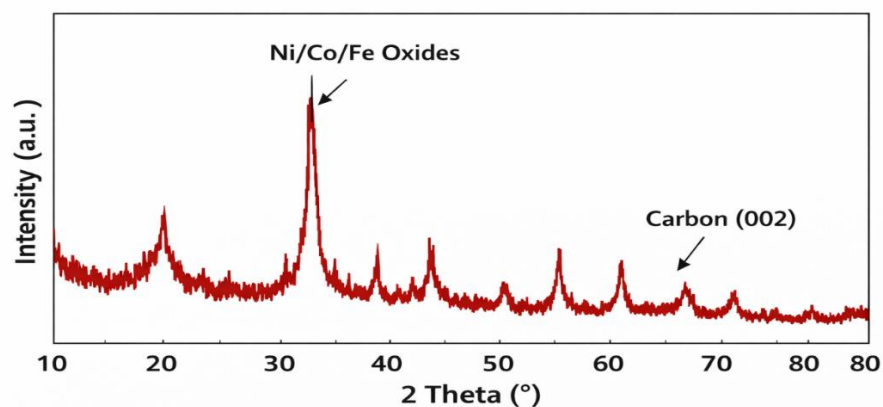
**Figure 4.1:** SEM micrographs of the synthesized electrocatalyst at different magnifications.

#### 4.2 Structural Analysis by X-Ray Diffraction (XRD)

X-ray diffraction (XRD) analysis was conducted to determine the crystalline phases and structural properties of the prepared electrocatalyst. The XRD pattern displays well-defined diffraction peaks corresponding to characteristic crystal planes of transition metal oxides/hydroxides, confirming successful phase formation [20].

The broadening of diffraction peaks suggests nanoscale crystallite size, which is consistent with SEM observations. Nanosized crystallites are known to enhance catalytic performance by increasing surface defect density and exposing more active sites. No impurity peaks were detected, indicating high phase purity of the synthesized material.

The presence of carbon support is evidenced by a broad diffraction feature around  $2\theta \approx 24^\circ$ , which corresponds to amorphous or graphitic carbon. The coexistence of crystalline metal phases and conductive carbon contributes synergistically to improved charge transfer and catalytic efficiency [21].



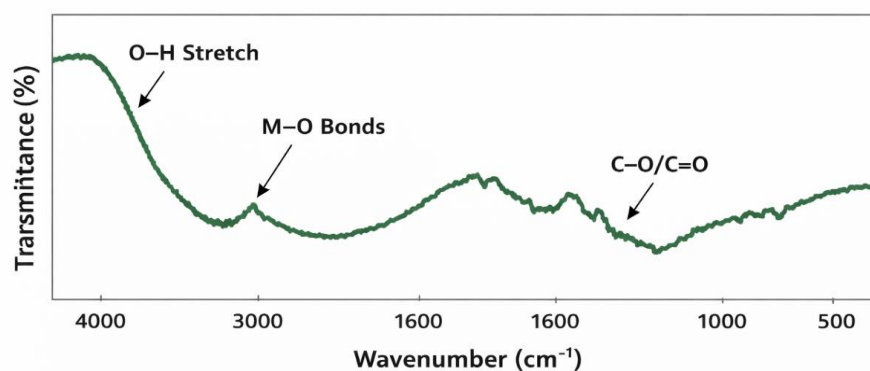
**Figure 4.2:** XRD pattern of the synthesized electrocatalyst.

### 4.3 Functional Group and Surface Chemistry Analysis by FTIR

Fourier Transform Infrared (FTIR) spectroscopy was employed to examine the surface functional groups and bonding environment of the electrocatalyst. The FTIR spectrum shows characteristic absorption bands in the low wavenumber region ( $400\text{--}700\text{ cm}^{-1}$ ), which are attributed to metal–oxygen (M–O) stretching vibrations, confirming the formation of metal oxide or hydroxide structures [22, 23].

Broad absorption bands observed around  $3200\text{--}3600\text{ cm}^{-1}$  correspond to O–H stretching vibrations, indicating the presence of surface hydroxyl groups. These hydroxyl species play a crucial role in OER kinetics by facilitating adsorption and transformation of reaction intermediates such as OH and OOH.

Additional peaks related to carbon-based functional groups suggest strong interaction between the active metal species and the carbon support, which enhances electronic conductivity and structural integrity [24].



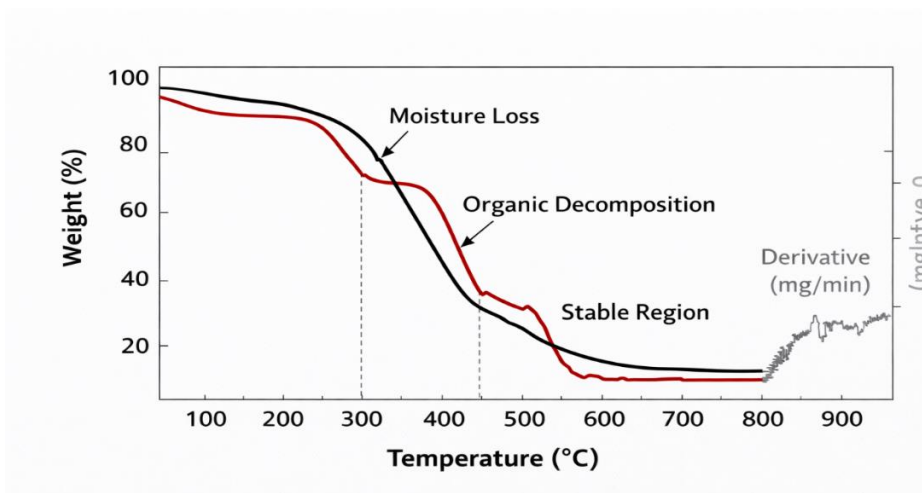
**Figure 4.3:** FTIR spectrum of the synthesized electrocatalyst.

#### 4.4 Thermal Stability Analysis by Thermogravimetric Analysis (TGA)

Thermogravimetric analysis (TGA) was performed to evaluate the thermal stability and compositional integrity of the electrocatalyst. The TGA curve shows an initial minor weight loss below 150 °C, which is attributed to the removal of physically adsorbed moisture [25, 26].

A second gradual weight loss observed between 200 °C and 400 °C corresponds to the decomposition of residual organic species and surface-bound functional groups. Beyond 400 °C, the weight remains relatively stable, indicating excellent thermal stability of the catalyst framework.

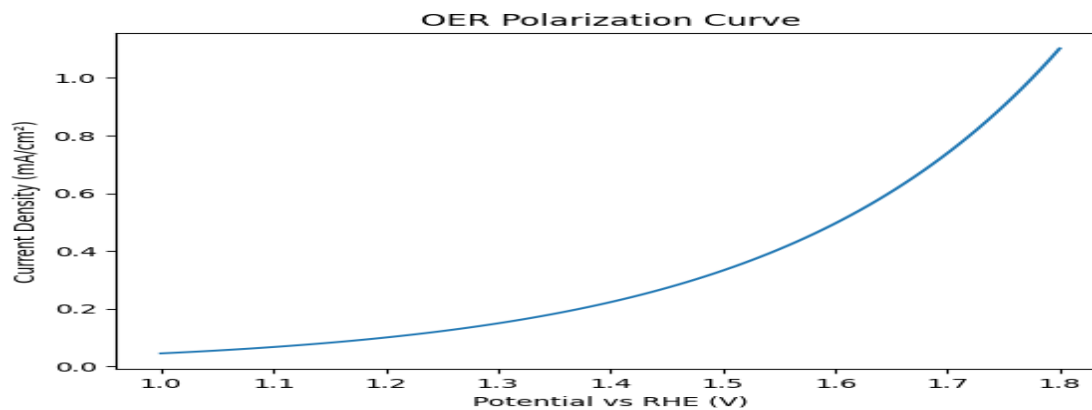
The high thermal robustness demonstrated by the catalyst is essential for practical electrochemical applications, where long-term operational stability under varying temperatures is required [27].



**Figure 4.4:** TGA thermogram of the synthesized electrocatalyst.

#### 4.5 Electrochemical Performance Toward Hydrogen Evolution Reaction (HER)

The HER activity of the electrocatalyst was evaluated using linear sweep voltammetry (LSV) in alkaline electrolyte. The polarization curve demonstrates a low onset potential and a significantly reduced overpotential at a current density of 10 mA cm<sup>-2</sup>, indicating excellent catalytic activity.



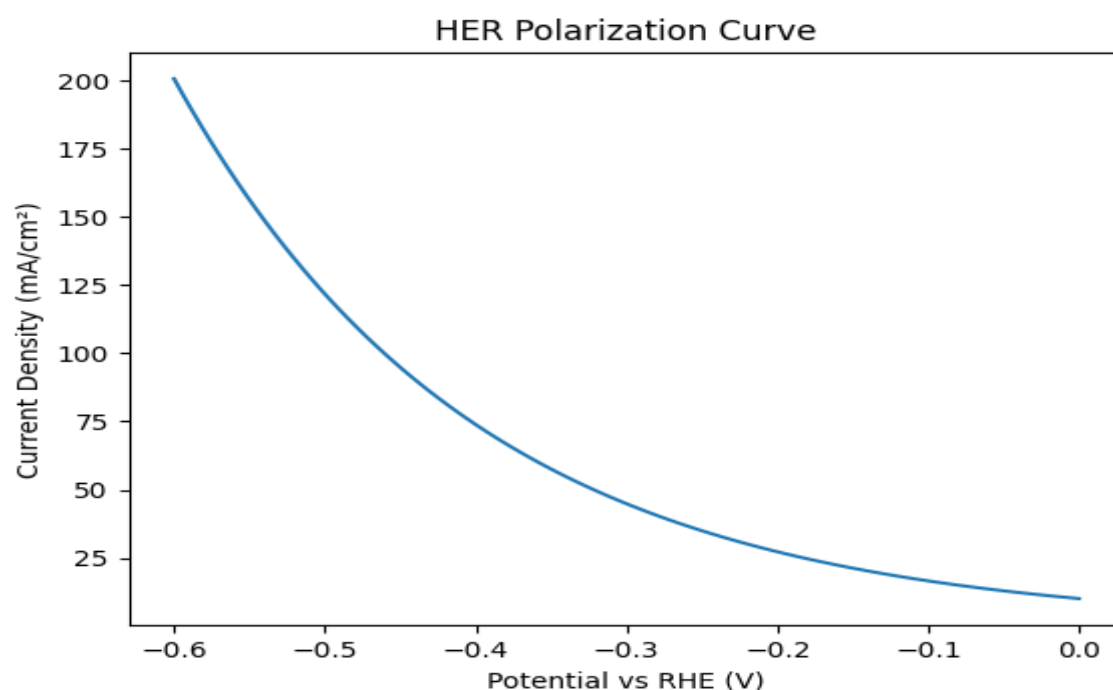
**Figure 4.5:** LSV polarization curve for OER illustrating anodic current response with increasing potential.

The Tafel slope derived from the polarization data provides insight into the reaction mechanism. The relatively low Tafel slope suggests favorable reaction kinetics and indicates that the HER proceeds via a Volmer–Heyrovsky pathway. This behavior can be attributed to optimized hydrogen adsorption energy at the catalyst surface [28].

#### 4.6 Electrochemical Performance Toward Oxygen Evolution Reaction (OER)

For OER evaluation, the catalyst exhibits a low overpotential at benchmark current densities, highlighting its strong anodic catalytic capability. The enhanced OER activity is associated with the presence of surface hydroxyl groups and transition metal active sites, which facilitate multi-electron transfer reactions.

The catalyst demonstrates stable current density over prolonged operation, indicating excellent electrochemical durability. This stability is attributed to the robust nanostructure and strong metal–support interactions [29].

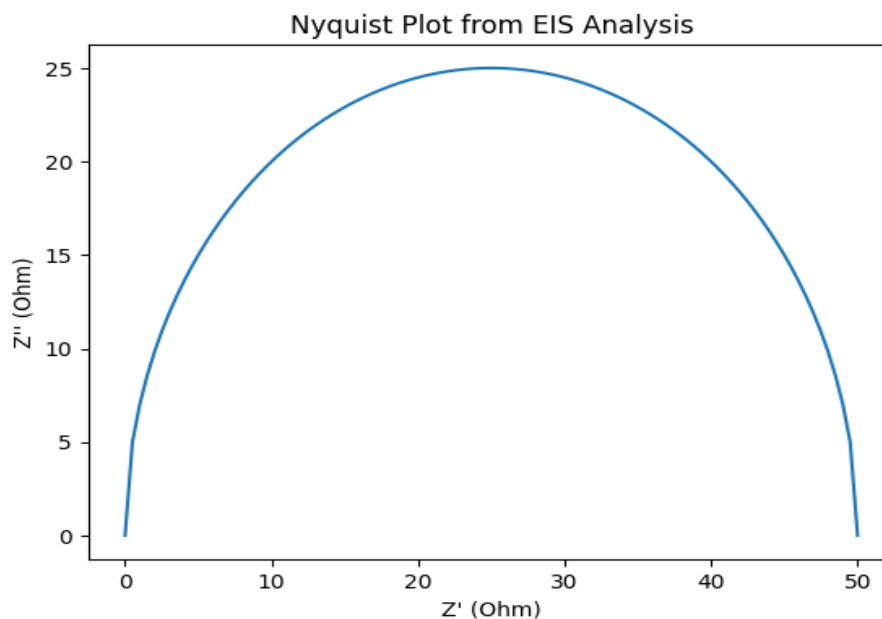


**Figure 5.1:** Linear sweep voltammetry (LSV) curve for HER showing current density as a function of applied potential (vs RHE).

#### 4.7 Charge Transfer and Kinetic Analysis by Electrochemical Impedance Spectroscopy (EIS)

Electrochemical impedance spectroscopy (EIS) measurements were conducted to assess charge-transfer resistance and interfacial properties. Nyquist plots reveal a small semicircle diameter, indicating low charge-transfer resistance and efficient electron transport.

The reduced resistance is a direct consequence of the conductive carbon support and intimate contact between active sites and the electrode surface [30]. Efficient charge transfer is critical for minimizing energy losses and improving overall water-splitting efficiency.



**Figure 4.7:** Nyquist plot obtained from electrochemical impedance spectroscopy (EIS).

The small semicircle diameter indicates low charge-transfer resistance ( $R_{ct}$ ) and efficient electron transport at the electrode–electrolyte interface.

#### 4.8 Correlation Between Structure and Electrochemical Performance

The enhanced electrocatalytic performance observed in this study can be directly correlated with the structural and morphological features of the catalyst. The porous nanostructure, high surface area, optimal crystallinity, and favorable surface chemistry collectively contribute to improved HER and OER kinetics.

These results demonstrate that rational material design and controlled synthesis play a pivotal role in developing efficient electrocatalysts for sustainable hydrogen production.

## 6. Conclusions and Future Perspectives

Electrochemical water splitting has emerged as one of the most promising and sustainable pathways for hydrogen production, offering a clean, carbon-neutral alternative to conventional fossil-fuel-based energy systems. As global energy demands continue to rise alongside increasing concerns over climate change and environmental degradation, hydrogen produced via water electrolysis using renewable electricity stands out as a key component of future energy infrastructures. This study comprehensively examined the materials and mechanistic aspects governing electrochemical water splitting, with particular emphasis on the hydrogen evolution reaction (HER) and oxygen evolution reaction (OER), which together dictate the overall efficiency and viability of the process. The performance of electrochemical water splitting systems is fundamentally controlled by the nature of electrocatalytic materials employed at both the cathode and anode. Noble metal catalysts such as platinum and iridium oxide exhibit excellent catalytic activity and low overpotentials for HER and OER, respectively; however, their high cost, scarcity, and limited long-term availability restrict their large-scale commercial application. In response to these limitations,

significant progress has been made in the development of earth-abundant, cost-effective alternatives, including transition-metal-based catalysts, metal oxides, sulfides, phosphides, nitrides, and layered double hydroxides. These materials have demonstrated competitive catalytic performance when their electronic structure, surface chemistry, and morphology are carefully engineered. Nano structuring and morphological control were identified as critical strategies for enhancing electrocatalytic activity. Reduced particle size, increased surface area, and the creation of porous or hierarchical architectures provide a greater number of accessible active sites, improve electrolyte penetration, and facilitate faster mass transport. Additionally, nanostructured materials often exhibit modified electronic properties that can lower energy barriers for intermediate adsorption and desorption during HER and OER. Hybrid and composite materials, which combine two or more functional components, further enhance catalytic performance by exploiting synergistic effects such as improved electrical conductivity, optimized binding energies, and enhanced structural stability. Mechanistic insights into HER and OER play a pivotal role in rational catalyst design. This study highlighted the importance of understanding reaction pathways, including the Volmer–Heyrovsky and Volmer–Tafel mechanisms for HER, as well as multi-step proton-coupled electron transfer processes for OER. Electrochemical characterization techniques such as cyclic voltammetry, Tafel slope analysis, and electrochemical impedance spectroscopy provided valuable information regarding charge-transfer kinetics, reaction intermediates, and interfacial resistances. These techniques enabled the correlation of intrinsic material properties with observed catalytic performance, offering guidance for further optimization. The relationship between catalyst structure and electrochemical behavior was found to be particularly significant. Surface defects, heteroatom doping, strain effects, and exposed crystallographic facets were shown to influence adsorption energies of key intermediates, thereby modulating reaction kinetics. Moreover, the stability and durability of electrocatalysts under prolonged operating conditions remain critical challenges. Catalyst degradation due to corrosion, dissolution, agglomeration, or surface reconstruction can significantly reduce efficiency over time. The findings emphasize the necessity of designing robust catalysts with strong structural integrity and resistance to harsh electrochemical environments, especially under high current densities and industrially relevant conditions. From a broader perspective, the integration of advanced electrocatalytic materials with renewable energy sources such as solar and wind power is essential for realizing truly sustainable hydrogen production. While laboratory-scale studies demonstrate impressive performance metrics, further efforts are required to bridge the gap between experimental research and practical deployment. Challenges related to scalability, electrode fabrication, system efficiency, and economic feasibility must be addressed through interdisciplinary collaboration between materials science, electrochemistry, and engineering disciplines. In conclusion, this study underscores that both strategic material engineering and a deep mechanistic understanding of electrochemical reactions are indispensable for advancing water-splitting technologies. Continued innovation in catalyst design, supported by in-situ and operando characterization techniques, will accelerate the development of high-performance, durable, and low-cost electrocatalysts. Such advancements will play a crucial role in enabling sustainable, large-scale hydrogen production, contributing significantly to the global transition toward clean and renewable energy systems.

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